

1342

x1
SHIP
5-18

REPRINT

003355



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE105-40001W1
Job Sheet 171956



Part No: RBE105-40001W1

Job Qty: 2 ea

Part Name: Staking Tool Retainer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-40001W1 Rev 1 IPP Rev A 18.02.08 New issue DP Verify DD

Ship Via:

Medium

DML 4-18

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Small Fab-2		
110	Small Fab	2 pcs	3/23/18	3/23/18	0.00	0.20	Small Fab-3		
120	QC	2 pcs	3/23/18	3/23/18	0.00	0.00	QC5		
130	Packaging	2 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG. Sheet 1 & 2. ***NOTE*** These are sold in pairs of 2. 2-Pack in 10137 pistol case.

Descriptions:

DAS 21
9-89 MAY 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1050 10187	Black Pelican Case, Plastic	2 Ea (1 ea)	110-Small Fab	5066179
RBE105-40001W1-3	Base	4 Ea (2 ea)	110-Small Fab	5057071
RBE105-40001W1-5	Retaining Ring	4 Ea (2 ea)	110-Small Fab	5057119
RBE105-40001W1-7 GA	Sliding Pad	16 Ea (8 ea)	110-Small Fab	5045592
RBE105-40001W1-9 141	Insert	4 Ea (2 ea)	110-Small Fab	5036596

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab	1050	2	0	0
	RBE105-40001W1-3	4	4	0
	RBE105-40001W1-5	4	4	0
	RBE105-40001W1-7	16	16	0
	RBE105-40001W1-9	4	4	0



Container No: S073552

Part: RBE105-40001W1

Job No: 171956

Serial No/Batch: S073552

Revision: 1

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

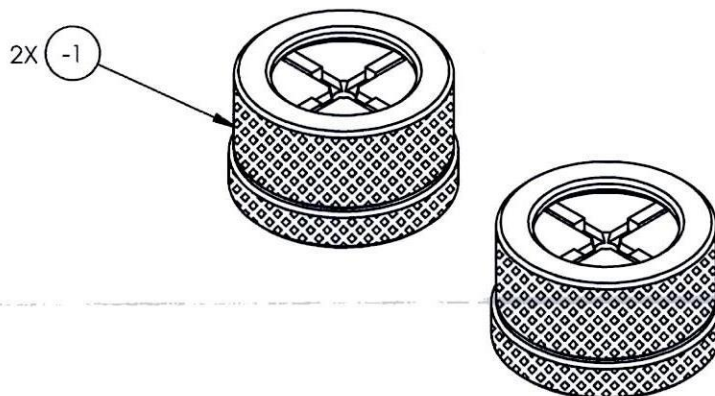
nd.

Plex 4/18/18 2:22 PM dart.logan.david

Date: 05/23/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		10/10/2016	DPD	JAG



NOTES:

1. REF. EUROCOPTER T/N: 105-40001W1.
2. USED ON MODELS:
EC135, EC145, EC635, EC645, H135.



TITLE	
STAKING TOOL RETAINER	
DWG NO.	REV
RBE105-40001W1	1
MAT'L HEAT TREAT FINISH SPEC	
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
SCALE 1:2 DATE 1/19/2016 SHEET 1 OF 6	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	2	STAKING TOOL RETAINER ASSEMBLY			2
	1		-3		BASE	4140/4142		3
	1		-5		RETAINING RING	4140/4142		4
	4		-7		SLIDING PAD	S.S.	4mm X 4mm X 12" (MCMaster-CARR #90457A420) MODIFIED	5
	1		-9		INSERT	NYLON		6
		B/C	-11	1	PISTOL CASE	PLASTIC	RSR GROUP #10137	N/S
	ASSY -1							

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
.X ± .1 SURFACES = 125/✓
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
SEE NOTE 2